

**GILDAN®**



**18500B**

**Heavy Blend Youth Hooded Sweatshirt**



**DETAILS**

**Weight** 271.0 G/SqM (White 257 G/SqM)  
**Content** 50% Cotton, 50% Polyester  
**Yarn Count** 22/1  
**Features** Air jet yarn = softer feel and reduced pilling  
 Double-lined hood  
 Tear away label  
 Twin needle stitching at shoulder, armhole, neck, waistband and cuffs  
 Pouch pocket  
 1 x 1 rib with spandex  
 Quarter-turned to eliminate Centre crease  
 CPSIA Tracking Label Compliant  
 XS-XL  
**Sizes** XS - XL 24 PIECES  
**Case Packs** 20  
**Colours** 100  
**SKU's**



**SPECIFICATIONS**

Centimeters	Tol-	Tol+	XS	S	M	L	XL
<b>Chest (A)</b>	2.540	2.540	40.640	43.180	45.720	48.260	50.800
<b>Length from HPS (B)</b>	2.540	2.540	50.165	53.975	57.150	60.960	64.770
<b>Sleeve length (Centre back) (D2)</b>	2.540	2.540	59.690	67.310	70.485	76.835	83.820
Inches	Tol-	Tol+	XS	S	M	L	XL
<b>Chest (A)</b>	1.000	1.000	16.000	17.000	18.000	19.000	20.000
<b>Length from HPS (B)</b>	1.000	1.000	19.750	21.250	22.500	24.000	25.500
<b>Sleeve length (Centre back) (D2)</b>	1.000	1.000	23.500	26.500	27.750	30.250	33.000

**XS-XL**

COLOURS	Code	Comments
Azalea	071	
Black	036	
Dark Heather	108	
Forest Green	033	
Gold	024	
Graphite Heather	516	
Heather Sport Dark Navy	757	40% Cotton, 60% Polyester
Heliconia	010	
Irish Green	167	
Light Pink	020	
Maroon	083	
Mint Green	455	
Navy	032	
Orchid	191	
Purple	081	
Red	040	
Royal	051	
Sport Grey	095	
Violet	087	
White	030	

**CHANGES**

**Deletions**  
 XS, S, M, L, XL  
 Total Net Change 25 SKU's  
 Garnet, Heather Sport Dark Green, Heather Sport Dark Maroon, Heather Sport Royal, Heather Sport Scarlet Red